7.5L ENGINE MECHANICAL SPECIFICATIONS

Description	English Specifications	Metric Specifications
8 Pin bushing and crankshaft bore must be parallel and in the same vertical plane with specified total difference when measured at the ends of an 8-inch long bar, 4 inches on each side of the rod centerline		
9 Measured at the piston pin bore centerline at 90 degrees to the pin		
10 Service limit: 0.002 in. (0.0508mm) maximum increase in clearance		
11 Maximum allowable lift loss: 0.005 in. (0.127mm)		
12 Service limit: 0.006 in. (0.1524mm)		
13 Camshaft journal runout: 0.005 in. (0.127mm) TIR maximum		
14 Distance in inches/millimeters that the front edge of the bearing is installed below the front face of the cylinder block		